

1520 Top Mounted Flow Switch

1520 is a vertically mounted, vane-operated flow switch suitable for plant and OEM applications where open or closed contacts are required to signal flow or no flow conditions. The vane extension arm moves a magnet that actuates (deactuates) a hermetically sealed reed switch.



Product Specifications

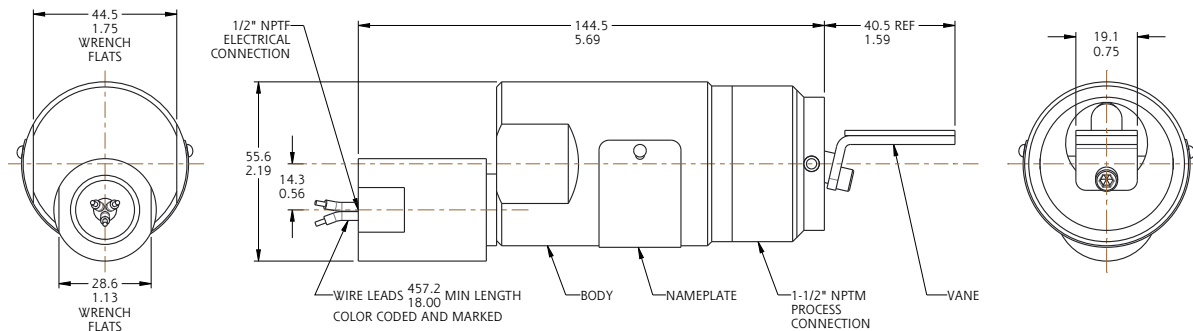
Mounting	
Orientation	Vertical mount only
Connection Size	1-1/2" through 6"
Connection Type	NPT(M) or Flanged
Maximum Process Pressure*	5000 psi (345 bar)
Process Temperature Range	-40 to 400°F (-40 to 204°C)
Electrical	
Switch Type	Hermetically sealed reed switch with 18" 20 AWG wire leads
Housing	Class I, Group A, B, C & D; Division 1 & 2 with CS option
Optional Relay Housing	Class I, Groups C & D, Divisions 1 & 2 with CS option
Connection Size	1/2" NPT(F)
Minimum Flow Rate	1 FPS
Design Code	ANSI B31.3
Shipping Weight	Approximately 6 lbs. (3 kg)
Agency Listing	CSA Certified (US & Canada) and ANSI/ISA 12.27.01, ATEX and IEC or INMETRO approved (optional). See page 2. GOST R and Rostechnadzor (RTN) Certified (Standard). (Certificate available upon request.)

Safety Certified to IEC 61508 (SIL)

SOR products are certified to IEC 61508 for non-redundant use in SIL1 and SIL2 Safety Instrumented Systems for most models. For more details or values applicable to a specific product, see the Safety Integrity Level Quick Guide (Form 1528).

*Agency certifications may affect ratings. See Accessories for details.

Dimensions



*Design and specifications are
subject to change without notice.
For latest revision,
see sorinc.com.*

Drawing 0390011

How to Order

- You must select a designator for each component
- Reference tables, charts and additional information are provided throughout the catalog to help you make your selections.



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Certificates

1520 Flow Switch	Certificates	C1	C3	C4	C5	C6	C7	B5	B6	B7
	Calibration	◆						◆	◆	◆
	Inspection Report		◆					◆	◆	◆
	Compliance / Conformance			◆						◆
	Dielectric Test				◆			◆		
	Insulation Resistance					◆		◆	◆	
	QA Test Report						◆			

Replacement Parts

Part Number	Description
3130 - 106	W9 - SPST Hermetically Sealed Switch Capsule
3130 - 245	W1 - SPDT Hermetically Sealed Switch Capsule
3130 - 107	L9 - SPST Hermetically Sealed Switch Capsule
3130 - 244	L1 - SPDT Hermetically Sealed Switch Capsule
3130 - 118	316SS Vane Assembly
3130 - 403	Actuator Arm Replacement Kit (1-1/2" NPT and flanged process connections)
3130 - 404	Actuator Arm Replacement Kit (2" NPT process connection)

Limited Warranty

SOR® agrees to repair or replace any switch found to be defective in material or workmanship within five years from date of shipment. The limited warranty is valid only if the switch was installed in accordance with published factory installation instructions, operated within the design limitations stated on the nameplate, and returned to the factory for inspection, freight prepaid, within the warranty period. Contact the factory for return authorization. No claim for labor or consequential damages will be allowed.



MEASUREMENT AND CONTROL

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